

ENGINE MOUNTING—FRONT L.H.

—Remove and refit

12.45.01

Removing

1. Working below the vehicle, support engine using a jack and block of wood below sump.
2. Remove four bolts securing engine mounting bracket to cylinder block.
3. Remove two bolts securing mounting to frame.
4. Raise engine to provide maximum clearance for mounting assembly between starter motor and frame.
5. Detach brake pipe from clips to cross-member.
6. Remove assembly by manœuvring between engine and frame.
7. Remove nuts securing mounting to bracket.

Refitting

8. Secure mounting to bracket.
9. Manœuvre assembly into position.
- 10.**Fit and tighten bolts to cylinder block and frame.
Torque: 16 to 22 lbf ft (2.2 to 3.0 kgf m).**
11. Connect brake pipe to clips on cross-member.
12. Lower jack.

ENGINE MOUNTING—FRONT R.H.

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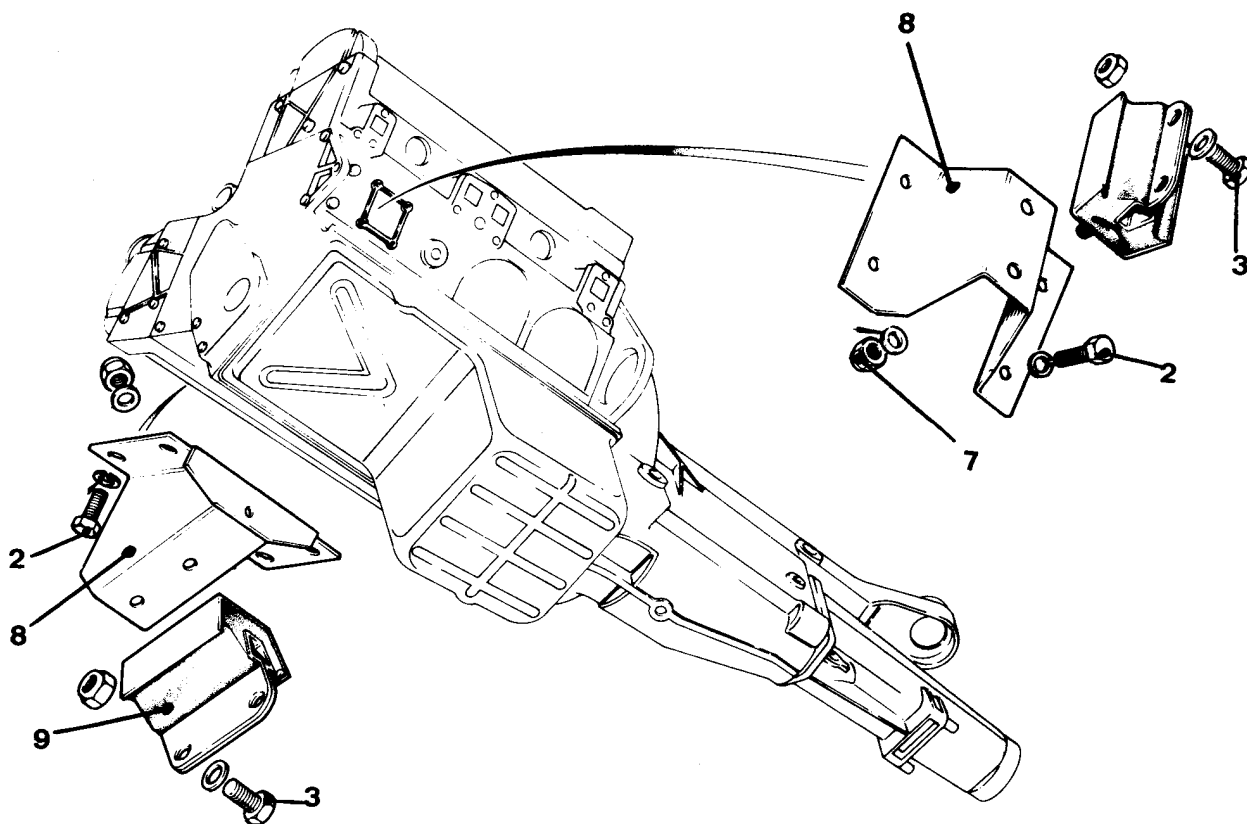
12.45.03

Removing

1. Working below vehicle, support engine using jack and a block of wood below sump.
2. Remove four bolts securing mounting bracket to cylinder block.
3. Remove two bolts securing mounting to frame.
4. Drain steering pump.
5. Remove oil filter.
6. Disconnect two pipes to steering rack; plug ends and rack ports to prevent dirt entering the system.
7. Lift engine to provide maximum access.
8. Manœuvre mounting assembly clear of vehicle.
9. Separate mounting from bracket.

Refitting

10. Secure mounting to bracket.
11. Manœuvre mounting assembly into position.
- 12.**Fit and tighten bolts to cylinder block and frame.
Torque: 16 to 22 lbf ft (2.2 to 3.0 kgf m).**
13. Remove plugs and connect pipes to steering rack.
14. Fit oil filter.
15. Remove jack.
16. Top-up engine with oil.
17. Refill steering pump.



L 817

